

HH
workwear

TRADES



MAGNI EVO

71160 MAGNI EVO SHELL JACKET

HELLY TECH® PROFESSIONAL LIFE POCKET™

CORDURA®

YKK®

AMANN
G. F. O. T. F.



990

COLORS

990 BLACK

SIZES

XS-4XL

FABRIC

Main fabric: 100% Recycled Polyamide, 183 g
Reinforcement: 100% Polyamide, 305 g

Waterproof/Breathability

20,000/20,000

- HELLY TECH® PROFESSIONAL
- LIFE POCKET™+ with PrimaLoft Aerogel insulation
- Cordura® reinforcement fabric
- YKK ZIPPER
- AMANN threads - German quality
- No shoulder seams
- Cordura® fabric reinforcement on shoulders and elbows
- Fully taped construction
- Detachable hood
- Vertical and horizontal hood adjustment
- Brushed polyester inside collar
- Collar adjustment on center back
- YKK® front zipper with chin protector
- Back pocket with YKK® zipper
- Hand pockets with YKK® zipper
- Dual hand pockets with brushed lining
- Inside stash pockets
- Adjustable cuffs
- Articulated sleeves for optimal mobility
- YKK® zipper for underarm ventilation
- Adjustable hem with elastic drawcord inside hand pocket
- Extended back for improved comfort
- ID card loop
- Tonal logos
- Recycled Content
- PFC-free





74263 MAGNI EVO JACKET



990

COLORS

990 BLACK

SIZES

XS-4XL

FABRIC

Main fabric: 94% Recycled Polyamide & 6% Elastane, 225 g
Reinforcement: 97% Polyamide & 3% Elastane, 307 g

- Cordura® reinforcement fabric
- YKK ZIPPER
- AMANN threads - German quality
- 4-way stretch fabric
- Lightweight fabric
- No shoulder seams
- Detachable hood
- Vertical and horizontal hood adjustment
- Brushed polyester inside collar
- Collar adjustment on center back
- YKK® front zipper with chin protector
- Chest pocket with YKK® zipper
- Back pocket with YKK® zipper
- Hand pockets with YKK® zipper
- Adjustable cuffs
- Articulated sleeves for optimal mobility
- YKK® zipper for underarm ventilation
- Adjustable hem with elastic drawcord inside hand pocket
- Extended back for improved comfort
- ID card loop
- Tonal logos
- bluesign® product
- Recycled Content



77567 MAGNI EVO CONSTRUCTION PANT



990

COLORS

990 BLACK

SIZES

30/30-38/30, 30/32-44/32, 32/34-36/34

FABRIC

Shell: 94% Polyamide (Recycled), 6% Elastane
Shell 2: 94% Polyamide (Recycled), 6% Elastane
Shell 3: 97% Polyamide, 3% Elastane

- Cordura® reinforcement fabric
- YKK ZIPPER
- AMANN threads - German quality
- HH Connect™ Compatible Pocket Solution
- 4-way stretch fabric
- Hand pockets with YKK® zipper
- BRZ ventilation opening at side seam
- Shaped waistband for improved comfort
- Broad center back belt loop for extra stability and strength
- Gusset in crotch for freedom of movement
- Removable & interchangeable hanging pockets
- Bit pocket with YKK® zipper
- Built in padded phone pocket on hanging pocket
- Thigh pocket with YKK® zipper, magnetic closure and built in padded phone pocket
- Ruler pocket in Stretch Cordura® reinforcement fabric
- Plastic covered metal buttons
- Articulated knees for optimal mobility
- Knee Pad pockets accessible from the outside
- Stretch Cordura® fabric reinforcement on knees
- Adjustable bottom leg with snap buttons
- Stretch Cordura® fabric reinforcement on bottom hem
- ID card loop
- Tonal logos
- bluesign® product
- Recycled Content



77568 MAGNI EVO CARGO PANT



990

COLORS

990 BLACK

SIZES

30/30-38/30, 30/32-44/32, 32/34-36/34

FABRIC

Shell: 94% Polyamide (Recycled), 6% Elastane
Shell 2: 94% Polyamide (Recycled), 6% Elastane

- Cordura® reinforcement fabric
- YKK ZIPPER
- AMANN threads - German quality
- 4-way stretch fabric
- Hand pockets with YKK® zipper
- BRZ ventilation opening at side seam
- Shaped waistband for improved comfort
- Broad center back belt loop for extra stability and strength
- Gusset in crotch for freedom of movement
- Multiple pockets with YKK® zipper, magnetic closure and built in padded phone pocket
- Opening for ruler
- Plastic covered metal buttons
- Articulated knees for optimal mobility
- Stretch Cordura® fabric reinforcement on knees
- Adjustable bottom leg with snap buttons
- Stretch Cordura® fabric reinforcement on bottom hem
- ID card loop
- Tonal logos
- bluesign® product
- Recycled Content



KENSINGTON

71345 KENSINGTON WINTER JACKET

HELLY TECH®
PROFESSIONAL

LIFE
POCKET™

PRIMALOFT®

YKK®

AMANN
CITY™



991

COLORS

991 BLACK

SIZES

S-4XL

FABRIC

Main fabric: 100% Polyester - 215 g/m²
Lining: 100% Polyester
Insulation: 100% Recycled Polyester -
133g/m² in body, 80 g/m² in sleeves and hood

WATERPROOF/BREATHABILITY

20.000/15.000

- Helly Tech® Professional fabric
- Fully taped construction
- Detachable hood
- Vertical and horizontal hood adjustment
- Collar adjustment on center back
- Padded collar for extra comfort
- Brushed polyester inside collar
- No shoulder seams
- YKK® front zipper with chin protector
- Life Pocket™
- Hand pockets with YKK® zipper
- Hand pockets with brushed lining
- YKK® zipper for underarm ventilation
- Inside stash pockets
- Embellishment zipper
- Articulated sleeves for optimal mobility
- Adjustable cuffs
- Wrist Gaiters
- Adjustable hem with elastic drawcord inside hand pocket
- Extended back for improved comfort
- Reflective details





71437 KENSINGTON WINTER CONSTRUCTION PANT

HELLY TECH®
PROFESSIONAL



YKK®



990

COLORS

990 BLACK

SIZES

XS-4XL

FABRIC

Main fabric: 100% Polyester - 215 g/m²
Reinforcement: 100% Polyamide Cordura® fabric - 210 g/m²
Lining: 100% Polyester
Insulation: 100% Recycled Polyester - 80 g/m²

WATERPROOF/BREATHABILITY

20.000/15.000

- Helly Tech® Professional fabric
- Fully taped construction
- Detachable and elastic suspenders
- Broad center back belt loop for extra strength and stability
- Zip-off Cordura® hanging pockets with double lined bottom and webbing for durability
- Plastic covered metal buttons
- Hand pockets with YKK® zipper
- Thigh pockets with YKK® zipper, fastener closure and built in mobile pocket
- ID card loop
- Opening for ruler
- Knee high boot zipper with storm flap & fastener closure
- Cordura® fabric reinforcement at knee and bottom leg
- Articulated knees for optimal mobility
- Knee Pad pockets accessible from the inside
- Knee Pad position can be adjusted by 5cm for optimal mobility
- Boot gaiters with gripper
- Possibility to increase leg length by 5cm
- Reflective details



71080 KENSINGTON SHELL JACKET

HELLY TECH®
PROFESSIONAL

YKK®



990

590

COLORS

590 NAVY, 990 BLACK

SIZES

XS-4XL

FABRIC

Main fabric: 100% Polyester - 215 g/m²

Lining: 100% Polyester

WATERPROOF/BREATHABILITY

20.000/15.000

- Helly Tech® Professional fabric
- Fully taped construction
- Detachable hood
- Vertical and horizontal hood adjustment
- Collar adjustment on center back
- Brushed polyester inside collar
- No shoulder seams
- YKK® front zipper with chin protector
- Napoleon pocket, no need to open the jacket to access
- Hand pockets with YKK® zipper
- Hand pockets with brushed lining
- Inner chest pocket
- YKK® zipper for underarm ventilation
- Embellishment zipper
- Articulated sleeves for optimal mobility
- Adjustable cuffs
- Adjustable hem with elastic drawcord inside hand pocket
- Extended back for improved comfort
- Reflective details



74230 KENSINGTON HOODED SOFTSHELL JACKET

YKK®



990

481

COLORS

481 CAMO, 990 BLACK

SIZES

S-4XL

FABRIC

Main fabric: Face: 92% Polyester, 8% Elastane - 305 g/m²

WATERPROOF/BREATHABILITY

5.000/5.000

- Softshell fabric with membrane and DWR
- No shoulder seams
- Adjustable hood with elastic drawcord
- YKK® front zipper with chin protector
- Chest pocket with YKK® zipper
- Hand pockets with YKK® zipper
- Hand pockets with brushed lining
- Inside stash pockets
- Articulated sleeves for optimal mobility
- Adjustable cuffs
- Adjustable hem with elastic drawcord inside hand pocket
- Extended back for improved comfort



74231 KENSINGTON SOFTSHELL JACKET

YKK



990

COLORS
990 BLACK

SIZES
S-4XL

FABRIC
Main fabric: Face: 92% Polyester, 8% Elastane - 305 g/m²

WATERPROOF/BREATHABILITY
5.000/5.000

- Softshell fabric with membrane and DWR
- No shoulder seams
- High collar for comfort
- Brushed fleece inside collar
- YKK® front zipper with chin protector
- Chest pocket with YKK® zipper
- Hand pockets with YKK® zipper
- Hand pockets with brushed lining
- Inside stash pockets
- Articulated sleeves for optimal mobility
- Adjustable cuffs
- Adjustable hem with elastic drawcord inside hand pocket
- Extended back for improved comfort



72158 KENSINGTON FLEECE JACKET

YKK



930

COLORS
930 GREY MELANGE

SIZES
XS-4XL

FABRIC
Shell: 100% Polyester

- Polartec®
- YKK ZIPPER
- High collar for comfort
- No side seams for extra comfort
- Flatlock seams for extra comfort
- No shoulder seams
- Double layer fabric in collar
- YKK® front zipper with chin protector
- Chest pocket with YKK® zipper
- Hand pockets with brushed lining
- Hand pockets with YKK® zipper
- Inside stash pockets
- Articulated sleeves for optimal mobility
- Extended back for improved comfort
- bluesign® product



72250 KENSINGTON KNITTED FLEECE JACKET

YKK



990

930

COLORS
930 MID GREY, 990 BLACK

SIZES
XS-4XL

FABRIC
Shell: 92% Polyester (Recycled), 8% Polyester

- Polartec®
- YKK ZIPPER
- High collar for comfort
- No side seams for extra comfort
- No shoulder seams
- Flatlock seams for extra comfort
- Double layer fabric in collar
- Hand pockets with brushed lining
- Hand pockets with YKK® zipper
- Articulated sleeves for optimal mobility
- Extended back for improved comfort
- YKK® front half zip
- bluesign® product
- Recycled Content



79248 KENSINGTON TECH POLO



991 951 931 901 591

COLORS

591 NAVY, 901 WHITE, 931 MID GREY, 951 EBONY, 991 BLACK

- UPF 40+ fabric
- Buttoned front placket
- Slit split
- Extra button included

SIZES

S-3XL

FABRIC

Main fabric: 100% Polyamide - 190 g/m²



79249 KENSINGTON TECH T-SHIRT



991 951 931 901 591

COLORS

591 NAVY, 901 WHITE, 931 MID GREY, 951 EBONY, 991 BLACK

- UPF 40+ fabric

SIZES

XS-4XL

FABRIC

Main fabric: 100% Polyamide - 190 g/m²



79242 KENSINGTON LONGSLEEVE



990 930 900 590 481

COLORS

481 CAMO, 590 NAVY, 900 WHITE, 930 GREY MELANGE, 990 BLACK

- Rib-knit at center front for improved comfort
- Raised HH Workwear logo

SIZES

S-4XL

FABRIC

Main fabric: 92% Cotton, 8% Elastane - 220 g/m²



79246 KENSINGTON T-SHIRT



990 930 900 590 481

PRICE: \$40.00

• Raised HH Workwear logo

COLORS

481 CAMO, 590 NAVY, 900 WHITE, 930 GREY MELANGE, 990 BLACK

SIZES

XS-4XL

FABRIC

Main fabric: 92% Cotton, 8% Elastane - 220 g/m². Main fabric Grey Mélange: 47% Cotton, 45% Polyester, 8% Elastane - 220 g/m²



CHELSEA EVOLUTION

71340 CHELSEA EVO WINTER JACKET



COLORS
950 EBONY

SIZES
S-4XL

FABRIC
Main: 100% Polyester - 215 g/sm
Reinforcement: Cordura® fabric - 260 g/m²
Insulation body; Primaloft® Black 133 g
Insulation sleeve/hood; Primaloft® Black 80 g
Lining: 100% polyester

WATERPROOF/BREATHABILITY
15.000/15.000

- Helly Tech® Performance fabric
- Life Pocket™
- Primaloft® Black Insulation 133 g in the body and 80 g in the Sleeves/Hood
- Waterproof, windproof and breathable
- Fully taped construction
- Cordura® fabric reinforcement on shoulders
- No shoulder seams
- Detachable hood
- Vertical and horizontal hood adjustment
- Collar adjustment on center back
- Padded collar for extra comfort
- Brushed polyester inside collar
- YKK® front zipper with chin protector
- Front storm flap
- Hand pockets with YKK® zipper
- Hand pockets with brushed lining
- Napoleon pocket, no need to open the jacket to access
- YKK® zipper for underarm ventilation
- Inside stash pockets
- Embellishment zipper
- Articulated sleeves for optimal mobility
- Adjustable cuffs
- Wrist Gaitors
- Adjustable hem with elastic drawcord
- ID card loop
- Extended back for improved comfort



950



71140 CHELSEA EVO SHELL JACKET



950

COLORS
950 EBONY

SIZES
S-4XL

FABRIC
Main: 100% Polyester - 265 g/sm
Reinforcement: Cordura® fabric - 288 g/m²

WATERPROOF/BREATHABILITY
20.000/20.000

- Helly Tech® Performance
- Waterproof, windproof and breathable
- Fully taped construction
- Cordura® fabric reinforcement on shoulders
- No shoulder seams
- Detachable hood
- Vertical and horizontal hood adjustment
- Collar adjustment on center back
- Brushed polyester inside collar
- YKK® front zipper with chin protector
- Front storm flap
- Hand pockets with YKK® zipper
- Napoleon pocket, no need to open the jacket to access
- YKK® zipper for underarm ventilation
- Inside stash pockets
- Articulated sleeves for optimal mobility
- Adjustable cuffs
- Adjustable hem with elastic drawcord
- ID card loop
- Extended back for improved comfort



77551 CHELSEA EVO BRZ CONSTRUCTION PANT



991

COLORS
991 BLACK

SIZES
30/30 - 44/32

FABRIC
Shell: 94% Polyamide, 6% Elastane
Shell 2: 68% Cotton, 32% Polyester
Shell 3: 100% Polyamide

- YKK ZIPPER
- Cordura® reinforcement fabric
- AMANN threads - German quality
- Cordura fabric reinforcement on knees
- Cordura hanging pockets with double lined bottom and nylon webbing for durability
- Lightweight fabric
- 4-way stretch fabric
- External pocket on left side with YKK® zipper
- BRZ ventilation opening at side seam
- Shaped waistband for improved comfort
- Broad center back belt loop for extra stability and strength
- Gusset in crotch for freedom of movement
- Thigh pockets with fastener closure and several compartments
- Ruler pocket in Cordura® reinforcement fabric
- Plastic covered metal buttons
- Articulated knees for optimal mobility
- Knee Pad pockets accessible from the outside
- Knee Pad position can be adjusted by 5 cm for optimal mobility
- Adjustable bottom leg with snap buttons
- Possibility to increase leg length by 5cm
- ID card loop
- Reflective design details
- PFC-free



77555 CHELSEA EVO BRZ CARGO PANT



991

COLORS
991 BLACK

SIZES
30/30 - 44/32

FABRIC
Shell: 94% Polyamide, 6% Elastane
Shell 2: 68% Cotton, 32% Polyester

- YKK ZIPPER
- AMANN threads - German quality
- 4-way stretch fabric
- Lightweight fabric
- BRZ ventilation opening at side seam
- Shaped waistband for improved comfort
- Broad center back belt loop for extra stability and strength
- Gusset in crotch for freedom of movement
- Thigh pockets with fastener closure and several compartments
- Opening for ruler
- Plastic covered metal buttons
- Articulated knees for optimal mobility
- Adjustable bottom leg with snap buttons
- Possibility to increase leg length by 5cm
- ID card loop
- Reflective design details
- PFC-free





OXFORD

NEW COLOR AVAILABLE FALL 2024

73290 OXFORD WINTER JACKET



COLORS

474 SPRUCE/DARKEST SPRUCE, 595 NAVY/STONE BLUE, 590 NAVY, 990 BLACK, 997 BLACK/DARK GREY

SIZES

XS-4XL

FABRIC

Main fabric: 100% Polyester - 255 g/m²
Secondary Main fabric: 65% Polyester, 35% Cotton - 310 g/m²
Insulation: 80% Recycled Polyester, 20% Polyester - 100 g/m² in body & 80 g/m² in sleeves

- Helly Tech® Performance fabric
- Critically taped
- No shoulder seams
- Detachable hood
- Ripstop Fabric on Upper of Jacket
- Adjustable hood with drawcord and fastener
- Brushed polyester inside collar
- YKK® front zipper with chin protector
- Full inner front placket
- Inner chest pocket
- Hand pockets with YKK® zipper
- Embellishment zipper
- Articulated sleeves for optimal mobility
- Adjustable cuffs
- Adjustable hem with drawcord inside hand pocket
- Extended back for improved comfort
- Reflective details



474



590



595



997



990



NEW COLOR AVAILABLE FALL 2024

71290 OXFORD SHELL JACKET

HELLY TECH®
PERFORMANCE

YKK®

AMANN
THREADS
GERMAN QUALITY

COLORS

476 DARKEST SPRUCE, 558 STONE BLUE,
590 NAVY, 990 BLACK

SIZES

S-4XL

FABRIC

Main fabric: 100% Polyester - 255 g/m²

WATERPROOF/BREATHABILITY

10.000/10.000

- Helly Tech® Performance fabric
- Fully taped construction
- No shoulder seams
- Detachable hood
- Adjustable hood with drawcord and fastener
- Brushed polyester inside collar
- YKK® front zipper with chin protector
- Inner chest pocket
- Hand pockets with YKK® zipper
- Embellishment zipper
- Articulated sleeves for optimal mobility
- Adjustable cuffs
- Adjustable cuffs
- Adjustable hem with drawcord inside hand pocket
- Extended back for improved comfort
- Reflective details



476

990

590

558



71191 OXFORD SHELL BIB

HELLY TECH®
PERFORMANCE

YKK®

AMANN
THREADS
GERMAN QUALITY

CORDURA
FABRIC

COLORS

990 BLACK

SIZES

XS-4XL

FABRIC

Shell: 100% Polyester - Shell 2: 100%
Polyamide
Lining: 100% Polyester

WATERPROOF/BREATHABILITY

15,000/15,000

- HELLY TECH® PERFORMANCE
- AMANN threads - German quality
- Cordura® reinforcement fabric
- YKK ZIPPER
- Belt loops
- Chest pockets
- Elastic waist
- Internal hanging loop
- Fully taped construction
- Elastic suspenders
- Thigh pocket with fastener closure
- Thigh pocket with fastener closure and several compartments
- Opening for ruler
- Cordura® fabric reinforcement on knees
- Knee high boot zipper with storm flap & fastener closure
- Adjustable bottom leg with snap buttons
- ID card loop
- Reflective design details
- Solution Dyed Lining



990



AVAILABLE FALL 2024

NEW

74291 OXFORD WINTER SOFTSHELL JACKET

YKK®

AMANN
THREADS
GERMAN QUALITY

COLORS

474 SPRUCE/DARKEST SPRUCE, 590 NAVY,
990 BLACK

SIZES

XS-4XL

FABRIC

Shell: 94% Polyester, 6% Elastane
Shell 2: 100% Polyester

- YKK ZIPPER
- AMANN threads - German quality
- Pile fleece lining
- No shoulder seams
- Adjustable hood with drawcord and fastener
- Detachable hood
- YKK® front zipper
- Hand pockets with YKK® zipper
- Articulated sleeves for optimal mobility
- Rib-knit at bottom sleeve and hem
- Reflective design details



990

590

474





NEW COLOR AVAILABLE FALL 2024

74290 OXFORD HOODED SOFTSHELL JACKET



990

595

590



474

999

COLORS

474 SPRUCE/DARKEST SPRUCE, 590 NAVY, 595 NAVY/STONE BLUE, 990 BLACK, 999 BLACK/EBONY

SIZES

XS-4XL

FABRIC

Main fabric: 100% Polyamider - 385 g/m
Secondary main fabric: 100% Polyester - 325 g/m²

WATERPROOF/BREATHABILITY

5.000/5.000

- Softshell fabrics with membrane and DWR
- No shoulder seams
- Detachable hood
- Adjustable hood with drawcord and fastener
- Brushed polyester inside collar
- YKK® front zipper with chin protector
- Hand pockets with YKK® zipper
- Articulated sleeves for optimal mobility
- Adjustable cuffs
- Adjustable hem with drawcord inside hand pocket
- Extended back for improved comfort
- Reflective details



72097 OXFORD LIGHT FLEECE JACKET



990

970

590

COLORS

590 NAVY, 970 DARKGREY, 990 BLACK

SIZES

XS-4XL

FABRIC

Main fabric: 100% Recycled Polyester - 159 g/m²

- Polartec® Recycled fleece
- Double layer fabric in collar
- YKK® front zipper with chin protector
- Hand pockets with YKK® zipper
- Hand pockets with brushed lining
- Flatlock seams for extra comfort



77041 OXFORD LINED JACKET



999

COLORS

999 BLACK/EBONY

SIZES

S-4XL

FABRIC

Main fabric: 79% Cotton, 18% Polyester, 3% Elastane - 265 g/m²
Secondary main fabric: 65% Polyester, 35% Cotton - 310 g/m²
Insulation 1: 100% Polyester - 350 g/m² in body
Insulation 2: 100% Recycled Polyester - 80 g/m² in sleeves
Lining: 100% Polyester

- No shoulder seams
- Pile fleece lining
- YKK® front zipper with chin protector
- Full inner front placket
- Chest pockets with YKK® zipper
- Hand pockets with YKK® zipper
- Inner chest pocket
- Embellishment zipper
- Articulated sleeves for optimal mobility
- Adjustable cuffs
- Extended back for improved comfort
- Reflective details



77040 OXFORD LINED VEST

YKK



999

COLORS

999 BLACK/EBONY

SIZES

S-4XL

FABRIC

Main fabric: 79% Cotton, 18% Polyester, 3% Elastane - 265 g/m²
 Secondary main fabric: 65% Polyester, 35% Cotton - 310 g/m²
 Lining: 100% Polyester - 350 g/m² in body

- No shoulder seams
- Pile fleece lining
- YKK® front zipper with chin protector
- Full inner front placket
- Chest pockets with YKK® zipper
- Hand pockets with YKK® zipper
- Inner chest pocket
- Embellishment zipper
- Extended back for improved comfort
- Reflective details



77489 OXFORD LINED CONSTRUCTION PANT

YKK



990

COLORS

990 BLACK

SIZES

30/30-40/32

FABRIC

Main fabric: 79% Cotton, 18% Polyester, 3% Elastane - 265 g/m²
 Secondary main fabric: 65% Polyester, 35% Cotton - 310 g/m²
 Reinforcement: 100% Polyamide - 195 g/m²
 Insulation: 100% Recycled Polyester - 159 g/m²

- 2-way stretch fabric
- Hanging pockets with double lined bottom and nylon webbing for durability
- Broad center back belt loop for extra stability and strength
- Gusset in crotch for freedom of movement
- Plastic covered metal buttons
- Thigh pocket with fastener closure
- ID card loop
- Ruler pocket
- Reinforcement fabric at knee and bottom hem
- Articulated knees for optimal mobility
- Knee Pad pockets accessible from the inside
- Knee Pad position can be adjusted by 5 cm for optimal mobility
- Possibility to increase leg length by 5cm



77406 OXFORD 4X CONSTRUCTION PANT

YKK



999 989 990 599

COLORS

599 NAVY/EBONY, 989 EBONY/BLACK, 990 BLACK, 999 BLACK/EBONY

SIZES

30/30-38/30, 30/32-44/32, 32/34-36/34

FABRIC

Shell: 94% Polyamide, 6% Elastane
 Shell 2: 79% Cotton, 18% Polyester, 3% Elastolefin
 Shell 3: 100% Polyamide

- YKK ZIPPER
- AMANN threads - German quality
- 4-way stretch fabric
- Lightweight fabric
- Broad center back belt loop for extra stability and strength
- Gusset in crotch for freedom of movement
- Hanging pockets with double lined bottom and nylon webbing for durability
- Thigh pocket with fastener closure
- Ruler pocket
- Plastic covered metal buttons
- Articulated knees for optimal mobility
- Knee Pad pockets accessible from the outside
- Knee Pad position can be adjusted by 5 cm for optimal mobility
- Reinforcement fabric at knee and bottom hem
- Possibility to increase leg length by 5cm
- ID card loop
- Reflective design details
- PFC-free





77417 OXFORD 4X WORK PANT

YKK



999 989 990 599

COLORS

599 NAVY/EBONY, 989 EBONY/BLACK, 990 BLACK, 999 BLACK/EBONY

SIZES

30/30-38/30, 30/32-44/32, 32/34-36/34

FABRIC

Shell: 94% Polyamide, 6% Elastane
Shell 2: 79% Cotton, 18% Polyester, 3% Elastolefin
Shell 3: 100% Polyamide

- YKK ZIPPER
- AMANN threads - German quality
- 4-way stretch fabric
- Lightweight fabric
- Broad center back belt loop for extra stability and strength
- Gusset in crotch for freedom of movement
- Thigh pocket with fastener closure
- Ruler pocket
- Plastic covered metal buttons
- Articulated knees for optimal mobility
- Knee Pad pockets accessible from the outside
- Knee Pad position can be adjusted by 5 cm for optimal mobility
- Reinforcement fabric at knee and bottom hem
- Possibility to increase leg length by 5cm
- ID card loop
- Reflective design details
- PFC-free



77409 OXFORD 4X CARGO PANT

YKK



999 989 990 599

COLORS

599 NAVY/EBONY, 989 EBONY/BLACK, 990 BLACK, 999 BLACK/EBONY

SIZES

30/30-38/30, 30/32-44/32, 32/34-36/34

FABRIC

Shell: 94% Polyamide, 6% Elastane
Shell 2: 79% Cotton, 18% Polyester, 3% Elastolefin
Shell 3: 100% Polyamide

- YKK ZIPPER
- AMANN threads - German quality
- 4-way stretch fabric
- Lightweight fabric
- Broad center back belt loop for extra stability and strength
- Gusset in crotch for freedom of movement
- Thigh pockets with fastener closure
- Plastic covered metal buttons
- Possibility to increase leg length by 5cm
- Reinforcement fabric on bottom hem
- ID card loop
- Reflective design details
- PFC-free



77561 OXFORD BIB

YKK



990 590

COLORS

590 NAVY, 990 BLACK

SIZES

30/30-38/30, 30/32-44/32, 32/34-36/34

FABRIC

Shell: 79% Cotton, 18% Polyester, 3% Elastolefin
Shell 2: 65% Polyester, 35% Cotton
Shell 3: 100% Polyamide

- YKK ZIPPER
- AMANN threads - German quality
- 2-way stretch fabric
- Chest pocket with fastener closure
- Hand pockets
- Elastic suspenders
- Broad center back belt loop for extra stability and strength
- Gusset in crotch for freedom of movement
- Thigh pocket with fastener closure
- Ruler pocket
- Plastic covered metal buttons
- Articulated knees for optimal mobility
- Knee Pad pockets accessible from the inside
- Knee Pad position can be adjusted by 5 cm for optimal mobility
- Reinforcement fabric at knee and bottom hem
- Possibility to increase leg length by 5cm
- ID card loop
- Tonal logos



77467 OXFORD CONSTRUCTION PANT



990 590

COLORS
590 NAVY, 990 BLACK

SIZES
30/30-38/30, 30/32-44/32, 32/34-36/34

FABRIC
Main fabric: 79% Cotton 18% Polyester, 3% Elastane - 265 g/m²
Secondary fabric: 65% Polyester, 35% Cotton - 310 g/m²
Reinforcement: 100% Polyamide - 195 g/m²

- 2-way stretch fabric
- Hanging pockets with double lined bottom and nylon webbing for durability
- Broad center back belt loop for extra stability and strength
- Gusset in crotch for freedom of movement
- Plastic covered metal buttons
- Thigh pocket with fastener closure
- ID card loop
- Ruler pocket
- Reinforcement fabric at knee and bottom hem
- Articulated knees for optimal mobility
- Knee Pad pockets accessible from the inside
- Knee Pad position can be adjusted by 5 cm for optimal mobility
- Possibility to increase leg length by 5cm



77468 OXFORD WORK PANT



990 590

COLORS
590 NAVY, 990 BLACK

SIZES
30/30-38/30, 30/32-44/32, 32/34-36/34

FABRIC
Shell: 79% Cotton, 18% Polyester, 3% Elastolefin
Shell 2: 65% Polyester, 35% Cotton
Shell 3: 100% Polyamide

- YKK ZIPPER
- AMANN threads - German quality
- 2-way stretch fabric
- Broad center back belt loop for extra stability and strength
- Gusset in crotch for freedom of movement
- Thigh pocket with fastener closure
- Ruler pocket
- Plastic covered metal buttons
- Articulated knees for optimal mobility
- Knee Pad pockets accessible from the inside
- Knee Pad position can be adjusted by 5 cm for optimal mobility
- Reinforcement fabric at knee and bottom hem
- Possibility to increase leg length by 5cm
- ID card loop
- Tonal logos



77466 OXFORD PANT



990 590

COLORS
590 NAVY, 990 BLACK

SIZES
30/30-38/30, 30/32-44/32, 32/34-36/34

FABRIC
Main fabric: 79% Cotton 18% Polyester, 3% Elastane - 265 g/m²
Secondary fabric: 65% Polyester, 35% Cotton - 310 g/m²
Reinforcement: 100% Polyamide - 195 g/m²

- 2-way stretch fabric
- Broad center back belt loop for extra stability and strength
- Gusset in crotch for freedom of movement
- Plastic covered metal buttons
- Thigh pocket with fastener closure
- ID card loop
- Reinforcement fabric on bottom hem
- Possibility to increase leg length by 5cm
- Tonal logos





77470 OXFORD SHORTS

YKK



COLORS
590 NAVY, 990 BLACK

SIZES
28-48

FABRIC
Shell: 79% Cotton, 18% Polyester, 3% Elastolefin

- YKK ZIPPER
- AMANN threads - German quality
- 2-way stretch fabric
- Hand pockets
- Broad center back belt loop for extra stability and strength
- Gusset in crotch for freedom of movement
- Thigh pocket with fastener closure
- Plastic covered metal buttons
- ID card loop
- Tonal logos



990

590





LUNA

71304 W LUNA WINTER JACKET

HELLY TECH®
PROFESSIONAL

LIFE
POCKET

PRIMALOFT

YKK®

AMANN
Grip



990

590

COLORS

590 NAVY, 990 BLACK

SIZES

XS-3XL

FABRIC

Main fabric: 100% Polyester - 215 g/m²
Lining: 100% Polyamide
Insulation: 80% Recycled Polyester, 20%
Polyester - 133g/m² in body, 80 g/m² in
sleeves and hood.

WATERPROOF/BREATHABILITY

20.000/15.000

- Helly Tech® Professional fabric
- Fully taped construction
- No shoulder seams
- Detachable hood
- Vertical and horizontal hood adjustment
- Collar adjustment on center back
- Padded collar for extra comfort
- Brushed polyester inside collar
- YKK® front zipper with chin protector
- Life Pocket™
- Hand pockets with YKK® zipper
- Hand pockets with brushed lining
- YKK® zipper for underarm ventilation
- Inside stash pockets
- Embellishment zipper
- Articulated sleeves for optimal mobility
- Adjustable cuffs
- Wrist Gaiters
- Adjustable hem with elastic drawcord inside hand pocket
- Extended back for improved comfort
- Reflective details



71240 W LUNA SHELL JACKET

HELLY TECH®
PROFESSIONAL

YKK®

AMANN
GROUP
Professional



990

COLORS

990 BLACK

SIZES

XS-3XL

FABRIC

Main fabric: 100% Polyester - 215 g/m²
Lining: 100% Polyester

WATERPROOF/BREATHABILITY

20.000/15.000

- Helly Tech® Professional fabric
- Fully taped construction
- No shoulder seams
- Detachable hood
- Vertical and horizontal hood adjustment
- Collar adjustment on center back
- Brushed polyester inside collar
- YKK® front zipper with chin protector
- Hand pockets with YKK® zipper
- Hand pockets with brushed lining
- YKK® zipper for underarm ventilation
- Embellishment zipper
- Articulated sleeves for optimal mobility
- Adjustable cuffs
- Adjustable hem with elastic drawcord inside hand pocket
- Extended back for improved comfort
- Reflective details



74240 W LUNA SOFTSHELL JACKET

YKK®

AMANN
GROUP
Professional



590

990

COLORS

590 NAVY, 990 BLACK

SIZES

XS-3XL

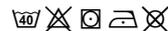
FABRIC

Main fabric: Face: 92% Polyester, 8%
Elastane - 305 g/m²

WATERPROOF/BREATHABILITY

5.000/5.000

- Softshell fabric with membrane and DWR
- No shoulder seams
- High collar for comfort
- Brushed fleece inside collar
- YKK® front zipper with chin protector
- Hand pockets with YKK® zipper
- Hand pockets with brushed lining
- Inside stash pockets
- Articulated sleeves for optimal mobility
- Adjustable cuffs
- Adjustable hem with elastic drawcord inside hand pocket
- Extended back for improved comfort



70286 W GALE RAIN JACKET

YKK®

AMANN
GROUP
Professional



990

590

480

COLORS

480 ARMY GREEN, 590 NAVY, 990 BLACK

SIZES

XS-3XL

FABRIC

Main fabric: 100% PU on 100% Polyester
knit - 240 g/m²

- Packable hood in collar
- Adjustable hood with elastic drawcord
- Double main fabric front flap
- Napoleon pocket with YKK® zipper and hole for head phones
- Hand pockets
- Neoprene cuffs
- Adjustable hem with elastic drawcord
- Extended back for improved comfort



70486 W GALE RAIN PANT



990 590 480

COLORS
480 ARMY GREEN, 590 NAVY, 990 BLACK

- Adjustable waist
- Adjustable bottom leg with snap buttons

SIZES
XS-3XL

FABRIC
Main fabric: 100% PU on 100% Polyester knit - 240 g/m²



77591 W LUNA BRZ CONSTRUCTION PANT



991

COLORS
991 BLACK

- YKK ZIPPER
- AMANN threads - German quality
- Cordura® reinforcement fabric
- 4-way stretch fabric
- Lightweight fabric
- BRZ ventilation opening at side seam
- Shaped waistband for improved comfort
- Broad center back belt loop for extra stability and strength
- Gusset in crotch for freedom of movement
- Cordura® hanging pockets with double lined bottom and nylon webbing for durability
- Thigh pocket with fastener closure and several compartments
- Ruler pocket in Cordura® reinforcement fabric
- Plastic covered metal buttons
- Articulated knees for optimal mobility
- Cordura® fabric reinforcement on knees
- Knee Pad pockets accessible from the outside
- Knee Pad position can be adjusted by 5 cm for optimal mobility
- Adjustable bottom leg with snap buttons
- Possibility to increase leg length by 5cm
- External pocket on left side with YKK® zipper
- ID card loop
- Reflective design details
- PFC-free

SIZES
4/30-18/32

FABRIC
Shell: 94% Polyamide, 6% Elastane
Shell 2: 68% Cotton, 32% Polyester
Shell 3: 100% Polyamide



77594 W LUNA BRZ CARGO PANT



991

COLORS
991 BLACK

- YKK ZIPPER
- AMANN threads - German quality
- 4-way stretch fabric
- Lightweight fabric
- BRZ ventilation opening at side seam
- Shaped waistband for improved comfort
- Broad center back belt loop for extra stability and strength
- Gusset in crotch for freedom of movement
- Thigh pockets with fastener closure and several compartments
- Opening for ruler
- Plastic covered metal buttons
- Articulated knees for optimal mobility
- Adjustable bottom leg with snap buttons
- Possibility to increase leg length by 5cm
- ID card loop
- Reflective design details
- PFC-free

SIZES
4/30-18/32

FABRIC
Shell: 94% Polyamide, 6% Elastane
Shell 2: 68% Cotton, 32% Polyester



NEW**77585 W LUNA 4X CONSTRUCTION PANT****YKK**

990

COLORS

990 BLACK

SIZES

4/30-18/32

FABRIC

Shell: 94% Polyamide, 6% Elastane
 Shell 2: 79% Cotton, 18% Polyester, 3% Elastolefin
 Shell 3: 100% Polyamide

- YKK ZIPPER
- AMANN threads - German quality
- 4-way stretch fabric
- Lightweight fabric
- Broad center back belt loop for extra stability and strength
- Gusset in crotch for freedom of movement
- Hanging pockets with double lined bottom and nylon webbing for durability
- Thigh pocket with fastener closure
- Ruler pocket
- Plastic covered metal buttons
- Articulated knees for optimal mobility
- Knee Pad pockets accessible from the outside
- Knee Pad position can be adjusted by 5 cm for optimal mobility
- Reinforcement fabric at knee and bottom hem
- Possibility to increase leg length by 5cm
- ID card loop
- Tonal logos

**77589 W LUNA 4X CARGO PANT****YKK**

990

COLORS

990 BLACK

SIZES

4/30-18/32

FABRIC

Shell: 94% Polyamide, 6% Elastane
 Shell 2: 79% Cotton, 18% Polyester, 3% Elastolefin
 Shell 3: 100% Polyamide

- YKK ZIPPER
- AMANN threads - German quality
- 4-way stretch fabric
- Lightweight fabric
- Broad center back belt loop for extra stability and strength
- Gusset in crotch for freedom of movement
- Thigh pockets with fastener closure
- Plastic covered metal buttons
- Possibility to increase leg length by 5cm
- Reinforcement fabric on bottom hem
- ID card loop
- Reflective design details

**77482 W LUNA CONSTRUCTION PANT****YKK**

990

COLORS

990 BLACK

SIZES

4/30-18/32

FABRIC

Main fabric: 79% Cotton 18% Polyester, 3% Elastane - 265 g/m²
 Secondary fabric: 65% Polyester, 35% Cotton - 310 g/m²
 Reinforcement: 100% Polyamide - 195 g/m²

- YKK ZIPPER
- AMANN threads - German quality
- 2-way mechanical stretch fabric
- Broad center back belt loop for extra stability and strength
- Gusset in crotch for freedom of movement
- Hanging pockets with double lined bottom and nylon webbing for durability
- Thigh pocket with fastener closure
- Ruler pocket
- Plastic covered metal buttons
- Articulated knees for optimal mobility
- Knee Pad pockets accessible from the inside
- Knee Pad position can be adjusted by 5 cm for optimal mobility
- Reinforcement fabric at knee and bottom hem
- Possibility to increase leg length by 5cm
- ID card loop
- Tonal logos



77483 W LUNA PANT

YKK



990

COLORS
990 BLACK

SIZES
4/30-18/32

FABRIC
Main fabric: 79% Cotton 18% Polyester, 3% Elastane - 265 g/m²
Secondary fabric: 65% Polyester, 35% Cotton - 310 g/m²
Reinforcement: 100% Polyamide - 195 g/m²

- 2-way mechanical stretch fabric
- Broad center back belt loop for extra stability and strength
- Gusset in crotch for freedom of movement
- Plastic covered metal buttons
- Thigh pocket with fastener closure
- ID card loop
- Reinforcement fabric at bottom hem
- Possibility to increase leg length by 5cm
- Tonal logos





MANCHESTER

AVAILABLE FALL 2024

NEW 71342 MANCHESTER 2.0 WINTER JACKET

HELLY TECH®
PROTECTION

AMANN
G.F.G.®
threads

YKK®

COLORS
990 BLACK

SIZES
XS-5XL

FABRIC
Shell: 100% Polyester
Lining: 100% Polyester
Insulation: 100% Polyester

WATERPROOF/BREATHABILITY
5,000/5,000

- HELLY TECH® PROTECTION
- YKK ZIPPER
- AMANN threads - German quality
- No shoulder seams
- Adjustable hood with elastic drawcord
- Detachable hood
- Brushed fleece inside collar
- YKK® front zipper with chin protector
- Chest pocket with YKK® zipper
- Hand pockets with YKK® zipper
- Articulated sleeves for optimal mobility
- Adjustable cuffs
- Adjustable hem with elastic drawcord inside hand pocket
- Extended back for improved comfort
- Embellishment zipper
- Reflective design details
- bluesign® product



990



AVAILABLE FALL 2024

NEW

71463 MANCHESTER 2.0 WINTER PANT

HELLY TECH® PROTECTION



YKK®



990

COLORS
990 BLACK

SIZES
XS-5XL

FABRIC
Shell: 100% Polyester
Lining: 100% Polyester
Insulation: 100% Polyester

WATERPROOF/BREATHABILITY
5,000/5,000

- HELLY TECH® PROTECTION
- AMANN threads - German quality
- YKK ZIPPER
- Front fly with button closure
- Adjustable bottom leg with fastener
- Elastic waist
- Loop attachment on inside waistband for suspender integration
- Knee high boot zipper with storm flap & fastener closure
- Reflective design details
- bluesign® product



NEW COLOR AVAILABLE FALL 2024

71261 MANCHESTER 2.0 SHELL JACKET

HELLY TECH® PROTECTION

YKK®



990

910

590

222



476

558

COLORS
222 ALERT RED, 476 SPRUCE, 558 STONE BLUE, 590 NAVY, 910 GREY FOG, 990 BLACK

SIZES
XS-5XL

FABRIC
Main fabric: 100% Polyester - 152 g/m²

WATERPROOF/BREATHABILITY
5000/5000

CIS Compatible
72095, 72096, 74086

- Helly Tech® Protection fabric
- Fully seam sealed
- YKK ZIPPER
- AMANN threads - German quality
- Detachable hood
- Adjustable hood with elastic drawcord
- No shoulder seams
- Brushed fleece inside collar
- YKK® front zipper with chin protector
- Chest pocket with YKK® zipper
- Articulated sleeves for optimal mobility
- Elastic cuffs
- Hand pockets with YKK® zipper
- Adjustable hem with elastic drawcord inside hand pocket
- Extended back for improved comfort
- Embellishment zipper
- Reflective details
- CIS compatible style
- bluesign® product



71461 MANCHESTER 2.0 SHELL PANT

HELLY TECH® PROTECTION

YKK®



990

COLORS
990 BLACK

SIZES
XS-5XL

FABRIC
Main fabric: 100% Polyester - 152 g/m²
Lining: 100% Polyester

WATERPROOF/BREATHABILITY
5,000/5,000

- HELLY TECH® PROTECTION
- Adjustable waist
- Elastic waist
- Product is compatible with suspenders
- Elastic Bottom Hem
- Reflective design details
- bluesign® product





70127 MANCHESTER RAIN JACKET

HELLY TECH® PROTECTION YKK®



990

COLORS
990 BLACK

SIZES
XS-4XL

FABRIC
Main fabric: 100% Polyester - 108 g/m²
Lining: 100% Polyester

WATERPROOF/BREATHABILITY
5.000/5.000

- Helly Tech® Protection fabric
- Fully taped construction
- Two hand pockets
- Opening in back for ventilation



70427 MANCHESTER RAIN PANT

HELLY TECH® PROTECTION



990

COLORS
990 BLACK

SIZES
XS-4XL

FABRIC
Main fabric: 100% Polyester - 108 g/m²
Lining: 100% Polyester

WATERPROOF/BREATHABILITY
5.000/5.000

- Helly Tech® Protection fabric
- Fully taped construction
- Elastic at waist
- Adjustable bottom leg with fastener



74085 MANCHESTER 2.0 SOFTSHELL JACKET

YKK® AMANN threads



990 950 919 590 229

COLORS
229 ALERT RED/EBONY, 590 NAVY, 919 GREY
FOG/EBONY, 950 EBONY, 990 BLACK

SIZES
XS-4XL

FABRIC
Main fabric: 94% Polyester, 6% Elastane -
290 g/m²

- Softshell fabric with membrane and DWR
- YKK ZIPPER
- AMANN threads - German quality
- No shoulder seams
- Brushed fleece inside collar
- YKK® front zipper with chin protector
- Hand pockets with YKK® zipper
- Hand pockets with brushed lining
- Articulated sleeves for optimal mobility
- Adjustable cuffs
- Adjustable hem with elastic drawcord inside hand pocket
- Extended back for improved comfort
- Reflective details
- bluesign® product
- PFC-free



74086 MANCHESTER 2.0 SOFTSHELL VEST

YKK®



COLORS

220 ALERT RED, 590 NAVY, 910 GREY FOG, 950 EBONY, 990 BLACK

SIZES

XS-4XL

FABRIC

Main fabric: 94% Polyester, 6% Elastane - 290 g/m²

- Softshell fabric with membrane and DWR
- YKK ZIPPER
- AMANN threads - German quality
- No shoulder seams
- Brushed fleece inside collar
- YKK® front zipper with chin protector
- Hand pockets with YKK® zipper
- Hand pockets with brushed lining
- Adjustable hem with elastic drawcord inside hand pocket
- Extended back for improved comfort
- Reflective details
- CIS compatible style
- bluesign® product
- PFC-free

CIS Compatible
71261



990 950 910 590 220



72096 MANCHESTER 2.0 FLEECE JACKET

YKK®



COLORS

590 NAVY, 990 BLACK

SIZES

XS-5XL

FABRIC

Main fabric: 100% Polyester (Recycled) - 320 g/m²

- YKK® front zipper with chin protector
- Brushed fleece inside collar
- Hand pockets with YKK® zipper
- Extended back for improved comfort
- CIS compatible style

CIS Compatible
71261



990 590



72095 MANCHESTER 2.0 FLEECE VEST

YKK®



COLORS

590 NAVY, 990 BLACK

SIZES

XS-4XL

FABRIC

Main fabric: 100% Polyester - 320 g/m²

- YKK® front zipper with chin protector
- Hand pockets with YKK® zipper
- Extended back for improved comfort
- CIS compatible style

CIS Compatible
71261



990 590





77522 MANCHESTER CONSTRUCTION PANT

YKK



990 590

COLORS

590 NAVY, 990 BLACK

SIZES

30/30-38/30, 30/32-44/32, 32/34-36/34

FABRIC

Main fabric: 68% Cotton, 32% Polyester - 235 g/m²

- YKK ZIPPER
- AMANN threads - German quality
- 2-way mechanical stretch fabric
- Gusset in crotch for freedom of movement
- Hanging pockets with double lined bottom for durability
- Thigh pocket with fastener closure
- Ruler pocket
- Plastic covered metal buttons
- Articulated knees for optimal mobility
- Knee Pad pockets accessible from the inside
- Knee Pad position can be adjusted by 5 cm for optimal mobility
- Possibility to increase leg length by 5cm
- ID card loop
- Reflective design details
- PFC-free



77526 MANCHESTER PANT

YKK



481 990 590

COLORS

481 CAMO, 590 NAVY, 990 BLACK

SIZES

30/30-38/30, 30/32-44/32, 32/34-36/34

FABRIC

Main fabric: 68% Cotton, 32% Polyester - 235 g/m²

- 2-way mechanical stretch fabric
- YKK ZIPPER
- AMANN threads - German quality
- Gusset in crotch for freedom of movement
- Plastic covered metal buttons
- Thigh pocket with fastener closure
- Opening for ruler
- ID card loop
- Possibility to increase leg length by 5cm
- Reflective details
- PFC-free



77544 MANCHESTER SHORTS

YKK



481 990 590

COLORS

481 CAMO, 590 NAVY, 990 BLACK

SIZES

W28-48

FABRIC

Main fabric: 68% Cotton, 32% Polyester - 235 g/m²

- 2-way mechanical stretch fabric
- YKK ZIPPER
- AMANN threads - German quality
- Gusset in crotch for freedom of movement
- Plastic covered metal buttons
- Thigh pocket with fastener closure
- ID card loop
- Reflective details
- PFC-free



WOMEN'S MANCHESTER

AVAILABLE FALL 2024

NEW

71343 W MANCHESTER 2.0 WINTER JACKET

HELLY TECH®
PROTECTION

YKK

AMANN
THREADS

COLORS

990 BLACK

SIZES

XS-3XL

FABRIC

Shell: 100% Polyester
Lining: 100% Polyester
Insulation: 100% Polyester

WATERPROOF/BREATHABILITY

5000/5000

- HELLY TECH® PROTECTION
- YKK ZIPPER
- AMANN threads - German quality
- No shoulder seams
- Adjustable hood with elastic drawcord
- Detachable hood
- Brushed fleece inside collar
- YKK® front zipper with chin protector
- Chest pocket with YKK® zipper
- Hand pockets with YKK® zipper
- Articulated sleeves for optimal mobility
- Adjustable cuffs
- Adjustable hem with elastic drawcord inside hand pocket
- Extended back for improved comfort
- Embellishment zipper
- Reflective design details
- bluesign® product



990



AVAILABLE FALL 2024

NEW

71464 W MANCHESTER 2.0 WINTER PANT

HELLY TECH®
PROTECTION

YKK®

AMANN
threads



990

COLORS

990 BLACK

SIZES

XS-3XL

FABRIC

Shell: 100% Polyester

Lining: 100% Polyester

WATERPROOF/BREATHABILITY

5000/5000

- HELLY TECH® PROTECTION
- AMANN threads - German quality
- YKK ZIPPER
- Adjustable bottom leg with fastener
- Adjustable waist with drawcord
- Elastic waist
- Loop attachment on inside waistband for suspender integration
- Knee high boot zipper with storm flap & fastener closure
- Reflective design details
- bluesign® product



NEW COLOR AVAILABLE FALL 2024

71262 W MANCHESTER 2.0 SHELL JACKET

HELLY TECH®
PROTECTION

YKK®

AMANN
threads



990

910

590

222



476

558

COLORS

222 ALERT RED, 476 SPRUCE, 558 STONE BLUE, 590 NAVY, 910 GREY FOG, 990 BLACK

SIZES

XS-3XL

FABRIC

Main fabric: 100% Polyester - 152 g/m²

WATERPROOF/BREATHABILITY

5000/5000

CIS Compatible

72093, 72094, 74242

- Helly Tech® Protection fabric
- Fully Seam Sealed
- YKK ZIPPER
- AMANN threads - German quality
- Detachable hood
- Adjustable hood with elastic drawcord
- No shoulder seams
- Brushed fleece inside collar
- YKK® front zipper with chin protector
- Chest pocket with YKK® zipper
- Articulated sleeves for optimal mobility
- Elastic cuffs
- Hand pockets with YKK® zipper
- Adjustable hem with elastic drawcord inside hand pocket
- Extended back for improved comfort
- Embellishment zipper
- Reflective details
- bluesign® product
- CIS compatible style



71462 W MANCHESTER 2.0 SHELL PANT

HELLY TECH®
PROTECTION



990

COLORS

990 BLACK

SIZES

XS-3XL

FABRIC

Main fabric: 100% Polyester - 152 g/m²

WATERPROOF/BREATHABILITY

5000/5000

- Helly Tech® Protection fabric
- Fully Seam Sealed
- Elastic waist
- Adjustable waist
- Loop attachment on inside waistband for suspender integration
- Reflective details
- Elastic bottom hem
- bluesign® product



74241 W MANCHESTER 2.0 SOFTSHELL JACKET

YKK



COLORS

229 ALERT RED/EBONY, 590 NAVY, 919 GREY FOG/EBONY, 950 EBONY, 990 BLACK

SIZES

XS-3XL

FABRIC

Main fabric: 94% Polyester, 6% Elastane - 290 g/m²

- Softshell fabric with membrane and DWR
- YKK ZIPPER
- AMANN threads - German quality
- No shoulder seams
- Brushed fleece inside collar
- YKK® front zipper
- Hand pockets with YKK® zipper
- Hand pockets with brushed lining
- Articulated sleeves for optimal mobility
- Adjustable cuffs
- Adjustable hem with elastic drawcord inside hand pocket
- Extended back for improved comfort
- Reflective details
- bluesign® product
- PFC-free



990 950 919 590 229



74242 W MANCHESTER 2.0 SOFTSHELL VEST

YKK



COLORS

220 ALERT RED, 590 NAVY, 910 GREY FOG, 950 EBONY, 990 BLACK

SIZES

XS-3XL

FABRIC

Main fabric: 94% Polyester, 6% Elastane - 290 g/m²

- Softshell fabric with membrane and DWR
- AMANN threads - German quality
- Brushed fleece inside collar
- YKK® front zipper
- Hand pockets with YKK® zipper
- Hand pockets with brushed lining
- Adjustable hem with elastic drawcord inside hand pocket
- Extended back for improved comfort
- Reflective details
- bluesign® product
- PFC-free
- CIS compatible style



990 950 910 590 220



72094 W MANCHESTER 2.0 FLEECE JACKET

YKK



COLORS

590 NAVY, 990 BLACK

SIZES

XS-3XL

FABRIC

Main fabric: 100% Polyester (Recycled) - 320 g/m²

- YKK® front zipper with chin protector
- Brushed fleece inside collar
- Hand pockets with YKK® zipper
- Extended back for improved comfort
- CIS compatible style



990 590



72093 W MANCHESTER 2.0 FLEECE VEST

YKK®



990 590

COLORS

590 NAVY, 990 BLACK

SIZES

XS-3XL

FABRIC

Main fabric: 100% Polyester (Recycled) - 320 g/m²

CIS Compatible
71262

- YKK® front zipper with chin protector
- Brushed fleece inside collar
- Hand pockets with YKK® zipper
- Extended back for improved comfort
- CIS compatible style



77528 W MANCHESTER CONSTRUCTION PANT

YKK®



990 590

COLORS

590 NAVY, 990 BLACK

SIZES

4/30-18/32

FABRIC

Main fabric: 68% Cotton, 32% Polyester - 235 g/m²

- YKK ZIPPER
- AMANN threads - German quality
- 2-way mechanical stretch fabric
- Gusset in crotch for freedom of movement
- Hanging pockets with double lined bottom
- Ruler pocket
- Plastic covered metal buttons
- Articulated knees for optimal mobility
- Knee Pad pockets accessible from the inside
- Knee Pad position can be adjusted by 5 cm for optimal mobility
- Possibility to increase leg length by 5cm
- ID card loop
- Reflective design details
- PFC-free



77532 W MANCHESTER PANT

YKK®



990 590

COLORS

590 NAVY, 990 BLACK

SIZES

4/30-18/32

FABRIC

Main fabric: 68% Cotton, 32% Polyester - 235 g/m²

- YKK ZIPPER
- AMANN threads - German quality
- 2-way mechanical stretch fabric
- Gusset in crotch for freedom of movement
- Thigh pocket with fastener closure
- Plastic covered metal buttons
- Possibility to increase leg length by 5cm
- ID card loop
- Reflective design details
- PFC-free



77536 W MANCHESTER SHORTS



590

990

COLORS
590 NAVY, 990 BLACK

SIZES
4/W26-18/W38

FABRIC
Main fabric: 68% Cotton, 32% Polyester -
235 g/m²

- 2-way mechanical stretch fabric
- Gusset in crotch for freedom of movement
- Plastic covered metal buttons
- Thigh pocket with fastener closure
- Opening for ruler
- ID card loop
- Reflective details

